MATERIAL SAFETY DATA SHEET #83315

SANFORD CORPORATION 2740 WASHINGTON BLVD. BELLWOOD, IL. 60104

PHONE: (312) 547-6650 DATE OF LAST REVISION: January 25, 1988 DOCUMENT SEQUENCE NO.: 128-08

1. IDENTIFICATION:

NAME:	Calligraphic Pen Waterbase Medium Point
COLORS:	Black, Red, Blue, Green, Orange, Brown, Purple, Pink, Burgundy

2. COMPOSITION:

Dyes

3.

Solvents:	water diethylene	glycol	(11)	: L-46-6)	•

PHYSICAL DATA:	(for diethylene glycol)
BOILING POINT:	245°C at 760 mm Hg
SPECIFIC GRAVITY:	1.12 at 20/20°C (water = 1)
VAPOR PRESSURE:	less than 0.01 mm Hg at 20°C
VAPOR DENSITY:	3.7 at 20°C (air = 1)
EVAPORATION RATE:	negligible (butyl acetate = 1)
SOLUBILITY IN WATER:	complete
APPEARANCE / ODOR :	clear, colorless, mobile, syrupy liquid,
FLASH POINT:	essentially odorless 242°F (TCC) ASTM D 56
LOWER FLAMABILITY LIMIT:	1.7% by volume in air
UPPER FLAMMABILITY LIMIT:	10.6% by volume in air

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4. REACTIVITY:

STABILITY:	stable
POLYMERIZATION:	will not occur
CONDITIONS TO AVOID:	not available
INCOMPATIBLE MATERIALS:	not available
HAZARDOUS DECOMPOSITION PRODUC	TS: not available

5. HEALTH HAZARD DATA:

This product is not considered toxic under Federal Hazardous Substances Act regulations, Title 16, Part 1500.

Neither the product nor any of the ingredients has been found to be a carcinogen or potential carcinogen by NTP, LARC, or OSHA.

The product is considered safe when used under normal use conditions.

6. SAFE HANDLING AND USE PRECAUTIONS:

HANDLING AND STORAGE:	Do not shake marker. Keep cap on marker when not in use.
CLEAN UP PROCEDURES:	Wipe up with absorbent material and discard as solid waste.
WASTE DISPOSAL MEANS:	Discard as solid waste.

7. PERSONAL PROTECTION AND EXPOSURE CONTROL MEASURES:

EYE PROTECTION:	None under normal use conditions.
SKIN PROTECTION:	None under normal use conditions.
RESPIRATORY PROTECTION:	None under normal use conditions.
VENTILATION:	None under normal use conditions.